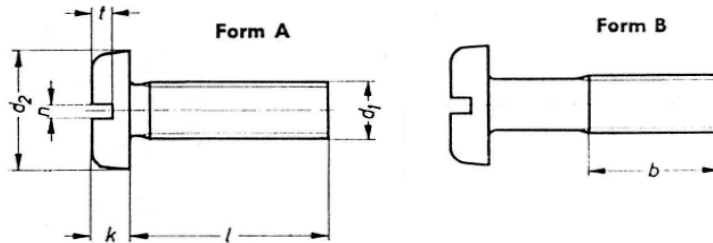


# DIN85



Pancilinderschroef met zaaggleuf  
 Flachkopfschraube mit Schlitz  
 Slotted pan head machine screw

**Hetraco B.V.**



| d1      | M3   | M3,5 | M4  | M5  | M6  | M8  | M10 |
|---------|------|------|-----|-----|-----|-----|-----|
| b       | 19   | 20   | 22  | 25  | 28  | 34  | 40  |
| d2      | 6    | 7    | 8   | 10  | 12  | 16  | 20  |
| k       | 1,8  | 2,1  | 2,4 | 3   | 3,6 | 4,8 | 6   |
| n       | 0,8  | 0,8  | 1   | 1,2 | 1,6 | 2   | 2,5 |
| r1 max. | 1,2  | 1,4  | 1,6 | 2   | 2,4 | 3,2 | 4   |
| r1 min. | 0,6  | 0,7  | 0,8 | 1   | 1,2 | 1,6 | 2   |
| t min.  | 0,7  | 0,8  | 1   | 1,2 | 1,5 | 1,9 | 2,4 |
| t max.  | 0,95 | 1,1  | 1,3 | 1,5 | 1,9 | 2,4 | 3   |
| l       |      |      |     |     |     |     |     |
| 3       |      |      |     |     |     |     |     |
| 4       |      |      |     |     |     |     |     |
| 5       |      |      |     |     |     |     |     |
| 6       |      |      |     |     |     |     |     |
| 8       |      |      |     |     |     |     |     |
| 10      |      |      |     |     |     |     |     |
| 12      |      |      |     |     |     |     |     |
| 14      |      |      |     |     |     |     |     |
| 16      |      |      |     |     |     |     |     |
| 18      |      |      |     |     |     |     |     |
| 20      |      |      |     |     |     |     |     |
| 22      |      |      |     |     |     |     |     |
| 25      |      |      |     |     |     |     |     |
| 28      |      |      |     |     |     |     |     |
| 30      |      |      |     |     |     |     |     |
| 35      |      |      |     |     |     |     |     |
| 40      |      |      |     |     |     |     |     |
| 45      |      |      |     |     |     |     |     |
| 50      |      |      |     |     |     |     |     |
| 55      |      |      |     |     |     |     |     |
| 60      |      |      |     |     |     |     |     |

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